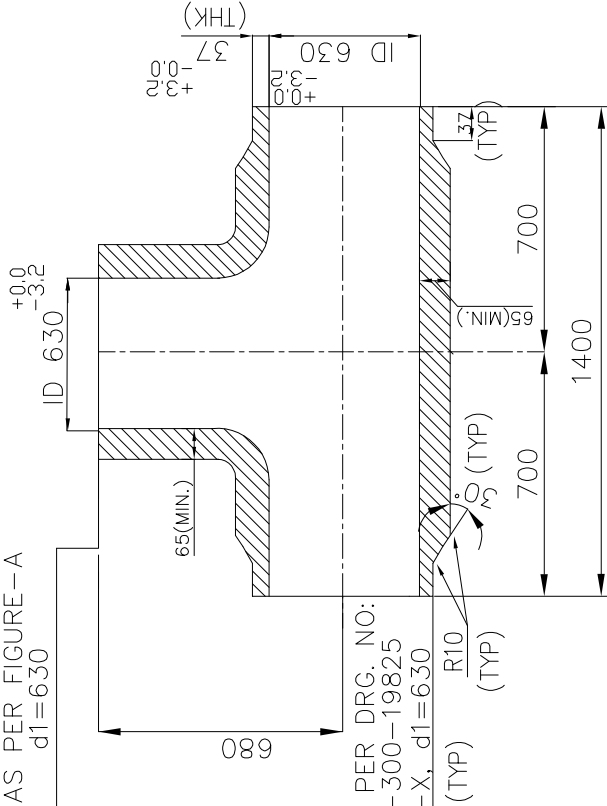


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11958-018-08-8
DRAWING No

12.5/

EP.AS PER FIGURE-A
d1=630



EP.AS PER DRG. NO:
3-80-300-19825
STY-X, d1=630

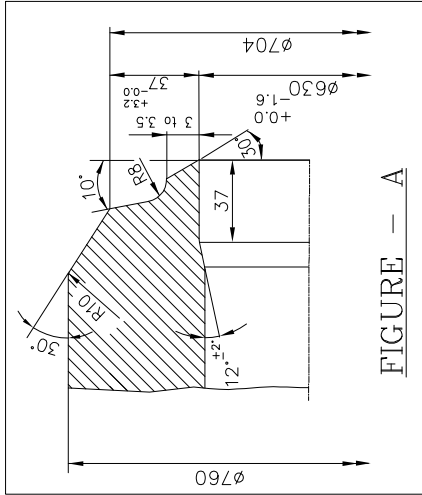


FIGURE - A

REV	DATE	ALT D :	REV	DATE	ALT D :
02		APPD :	01		APPD :

NOTES :-

01. DESIGN PRESSURE : 67.3 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 601° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

01	BW EQUAL TEE ID630X37	3-80-310-35611	92 505 194 0000 SA 234 WP91	A	2458,186 1
ITEM NO.	DESCRIPTION	DRAWING NO.	MATERIAL CODE	A	UNIT WT.
			MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

NAME	SIGN	DATE	NO OF ITEMS
S ARUNSHARMA		12.04.19	
P SURESH		12.04.19	
SARAVANAN C		12.04.19	

DEPT.		GRADE OF UN TOL DIM C/M/F		SCALE N. T. S.	WEIGHT (kg).	BHEL PO REF NO.	ITEM No.
CODE							
TITLE			BW EQUAL TEE (ID630X37-SA234WP91) DRAWING No. 3-80-310-35611				
			CARD CODE	REV			
			U 01	00			